

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 01-JUL-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.	
								Frame	Eff(%)	Frame	Eff(%)	Frame Kgs.	Eff(%)	Frame Kgs.	Eff(%)	Prod. Kgs.	Eff (%)			
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5250 78.14	6.5	4849 77.72			13.5	10099	77.94	10367	80	-268	
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350 85.80	1	346 84.82			2	696	85.31	653	80	43	
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	16	3920 79.19	16	3920 79.19			32	7840	79.19	8416	85	-576	
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	3654 76.72	7	3668 77.01			14	7322	76.87	7620	80	-298	
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4081 85.68	7	4060 85.24			14	8141	85.46	7620	80	521	
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	1	320 83.73	1	320 83.73			2	640	83.73	612	80	28	
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	3	780 75.19	3	810 78.08			6	1590	76.63	1660	80	-70	
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	19	5890 75.99	20	6245 76.55			39	12135	76.28	12727	80	-592	
Sub Group Tot & Average Nomi Count				11.33	Actual Count :			11.83	61	24245	80.1	61.5	24218	80.3	122.5	48463	80.18	49675		-1212
Grand Total & Average Nomi Count				11.33	Actual Count :			11.83	61	24245	80.1	61.5	24218	80.3	122.5	48463	80.18	49675		-1212

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	81	-3
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	14	10
5 SD 4 3/4 (96)	24	13.5	10.5
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	122.5	150.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	32	3200	7840	8416	79.19	-576
HESSIAN WEFT	8	800	2230	2272	78.54	-42
S4-13 LBS	28	3360	15463	15240	81.17	223
SACKING WARP- 10	39	3900	12135	12727	76.28	-592
SACKING WEFT	13.5	1296	10099	10367	77.94	-268
SEWING TWINE	2	200	696	653	85.31	43
	122.5	12756	48463	49675	80.18	-1212