

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 16-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.	
								Frame	Eff(%)	Frame	Eff(%)	Frame Kgs.	Eff(%)	Frame Kgs.	Eff(%)	Prod. Kgs.	Eff (%)			
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5320 79.18	7	5200 77.39			14	10520	78.28	10751	80	-231	
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350 85.80	2	700 85.80			3	1050	85.80	979	80	71	
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	9	2268 81.45	9	2250 80.80			18	4518	81.12	4734	85	-216	
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	4	2028 74.51	3.5	1775 74.54			7.5	3803	74.52	4082	80	-279	
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4102 86.13	7	4102 86.13			14	8204	86.13	7620	80	584	
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	3	990 86.34	3	990 86.34			6	1980	86.34	1835	80	145	
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	11	2772 81.45	10	2520 81.45			21	5292	81.45	5523	85	-231	
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	20	6160 75.50	19.5	6006 75.50			39.5	12166	75.50	12890	80	-724	
Sub Group Tot & Average Nomi Count				11.14	Actual Count :			11.64	62	23990	81.3	61	23543	81.0	123	47533	81.14	48414		-881
Grand Total & Average Nomi Count				11.14	Actual Count :			11.64	62	23990	81.3	61	23543	81.0	123	47533	81.14	48414		-881

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	87.5	-9.5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	7.5	16.5
5 SD 4 3/4 (96)	24	14	10
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	123	150

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	21	2100	5292	5523	81.45	-231
HESSIAN WARP	18	1800	4518	4734	81.12	-216
HESSIAN WEFT	6	600	1980	1835	86.34	145
S4-13 LBS	21.5	2580	12007	11702	82.08	305
SACKING WARP- 10	39.5	3950	12166	12890	75.5	-724
SACKING WEFT	14	1344	10520	10751	78.28	-231
SEWING TWINE	3	300	1050	979	85.8	71
	123	12674	47533	48414	81.14	-881