

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 25-JUN-24
(Based On Std Count, Speed, Twist)

| Qual Code | Group Code | Frame Type | Qual Desc | Count Nomi Lb. | In Lb. Actl | Speed | Twst Per Inch | A- Shift Prod | | | B- Shift Prod | | | C- Shift Prod | | | TODAY TOTAL Prod | | | Target | | |
|---|------------|----------------|-----------------|----------------|-----------------------|-------|---------------|---------------|-----------|--------------|---------------|-----------|--------------|---------------|------------|--------------|------------------|--------------|--------------|--------|--------|------|
| | | | | | | | | Frame | Eff(%) | Prod | Frame | Eff(%) | Prod | Frame | Eff(%) | Prod | Frame | Eff(%) | Prod | Frame | Eff(%) | Prod |
| 164 | 3 | SD 4 3/4 (96) | SACKING WEFT | 21 | 21.5 | 3200 | 2.89 | 6.5 | 4875 | 78.14 | 6.5 | 4810 | 77.09 | 6.5 | 9685 | 77.61 | 9983 | 80 | -298 | | | |
| 218 | 1 | AD 4 1/4 (100) | SEWING TWINE | 10 | 10.5 | 3700 | 4 | 1 | 350 | 85.80 | 1 | 350 | 85.80 | 2 | 700 | 85.80 | 653 | 80 | 47 | | | |
| 228 | 1 | AD 4 1/4 (100) | HESSIAN WARP | 8 | 8.5 | 3900 | 4.5 | 18 | 4410 | 79.19 | 18 | 4374 | 78.54 | 36 | 8784 | 78.86 | 9468 | 85 | -684 | | | |
| 230 | 1 | SD 4 1/4 (120) | S4-13 LBS | 13 | 13.5 | 3800 | 3.8 | 5 | 2575 | 75.69 | 6 | 3084 | 75.54 | 11 | 5659 | 75.61 | 5988 | 80 | -329 | | | |
| 230 | 1 | SD 4 3/4 (120) | S4-13 LBS | 13 | 13.5 | 3800 | 3.8 | 7 | 4060 | 85.24 | 7 | 4074 | 85.54 | 14 | 8134 | 85.39 | 7620 | 80 | 514 | | | |
| 231 | 1 | AD 4 1/4 (100) | HESSIAN WEFT | 10 | 10.5 | 3900 | 4.5 | 2 | 640 | 83.73 | 2 | 640 | 83.73 | 4 | 1280 | 83.73 | 1223 | 80 | 57 | | | |
| 244 | 2 | AD 4 1/4 (100) | SACKING WARP-10 | 10 | 10.5 | 3700 | 4 | 16.5 | 5082 | 75.50 | 16.5 | 5114 | 75.98 | 33 | 10196 | 75.74 | 10769 | 80 | -573 | | | |
| Sub Group Tot & Average Nomi Count | | | | 11.29 | Actual Count : | | | 11.79 | 56 | 21992 | 80.5 | 57 | 22446 | 80.3 | 113 | 44438 | 80.39 | 45704 | -1266 | | | |
| Grand Total & Average Nomi Count | | | | 11.29 | Actual Count : | | | 11.79 | 56 | 21992 | 80.5 | 57 | 22446 | 80.3 | 113 | 44438 | 80.39 | 45704 | -1266 | | | |

SUMMARY AT A GLANCE

| Frame | Installed | Running | Idle |
|---------------------|------------|------------|------------|
| 1 AD 4 1/4 (100) | 78 | 75 | 3 |
| 2 SD 4 1/4 (100) | 123 | | 123 |
| 3 SD 4 1/4 (110) | 3 | | 3 |
| 4 SD 4 1/4 (120) | 24 | 11 | 13 |
| 5 SD 4 3/4 (96) | 24 | 13 | 11 |
| 6 SD 4 3/4 (120) | 15 | 14 | 1 |
| 7 COARSE 5 1/2 (80) | 6 | | 6 |
| Total: | 273 | 113 | 160 |

| Quality | Frame Run | Spindle | Actual Prod | Target Prod | Efficiency(%) | Difference |
|------------------|------------|--------------|--------------|--------------|---------------|--------------|
| HESSIAN WARP | 36 | 3600 | 8784 | 9468 | 78.86 | -684 |
| HESSIAN WEFT | 4 | 400 | 1280 | 1223 | 83.73 | 57 |
| S4-13 LBS | 25 | 3000 | 13793 | 13608 | 81.09 | 185 |
| SACKING WARP- 10 | 33 | 3300 | 10196 | 10769 | 75.74 | -573 |
| SACKING WEFT | 13 | 1248 | 9685 | 9983 | 77.61 | -298 |
| SEWING TWINE | 2 | 200 | 700 | 653 | 85.8 | 47 |
| | 113 | 11748 | 44438 | 45704 | 80.39 | -1266 |