

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 22-APR-24

BROAD LOOM

Print Date : 23-JUN-24 04:02 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	324		39204	259	10153.84	9831.34	72.6	72.1	54031.50	146	208.64
				sacking (6) -->					324		39204		10153.84	9831.34	72.6	72.1	54031.50	146	208.64
				Grand Total :					324		39204		10153.84	9831.34	72.6	72.1	54031.50	146	208.64

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1994	9	8	72.0	HESS CLOTH		76"	170	160	3		480	357	171.36	301.02	38.7	39.1	1240.00	6	57.12
2002	9	8	54.0	HESS CLOTH		58"	165	155	30		4650	268	1246.20	1897.73	44.7	47.0	10413.33	44	56.65
2402	9	10	43.3	HESS CLOTH		52"	165	154	11		1694	249	421.81	534.60	53.7	52.9	3157.33	16	52.73
2512	9	10	47.3	HESS CLOTH		52"	165	157	4		628	268	168.30	215.77	53.0	52.2	1184.00	6	56.10
2512	9	10	47.3	HESS CLOTH		56"	165	153	19		2907	268	779.08	1014.71	52.2	52.2	5568.00	29	53.73
2985	11	9	52.0	HESS CLOTH		58"	165	157	2		314	299	93.89	171.09	37.3	48.1	841.48	4	46.95
2987	11	9	54.0	HESS CLOTH		58"	165	157	10		1570	311	488.27	800.80	41.5	45.2	3786.67	18	54.25
2989	11	9	56.0	HESS CL.		67"	165	154	4		616	322	198.35	302.00	44.7	43.5	1379.26	7	56.67
2990	11	9	44.0	HESS CLOTH		58"	165	154	27		4158	253	1051.97	1447.68	49.4	52.5	8414.81	40	52.60
3131	11	11	72.0	HESSIAN CL		76"	175	158	6		948	452	428.50	785.35	37.1	41.7	2555.15	17	50.41
3203	11	12	72.0	HESS CLOTH		76"	175	160	7		1120	510	571.20	1003.41	38.7	38.7	2893.33	21	54.40
3267	11	12	36.0	HESS CLOTH		46"	165	156	22		3432	255	875.16	949.46	62.7	60.6	5475.56	32	54.70
3367	11	12	50.0	HESS CLOTH		58"	165	155	5		775	354	274.35	379.80	49.1	51.1	1577.78	10	54.87
5718	11	11	47.2	HESS CLOTH		58"	165	154	6		924	298	275.35	348.79	53.7	49.5	1721.21	10	55.07
5805	8	6	72.0	HESS CLOTH		76"	170	156	14		2184	281	613.70	1211.02	34.5	36.4	6337.78	23	53.37
5806	8	6	35.0	HESS ROLL		46"	1150	1100	2		2200	136	299.20	379.78	53.6	61.4	4106.67	12	49.87

hessian (1) -->

172

28600

7956.69

11743.01

47.2

48.3

60652.36

295

53.94

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
0482	5	6.5	36.0	BAILING CL		52"	130	120	3		360	437	157.32	180.43	59.3	62.6	607.18	2	157.32
0483	5	6.5	42.0	BAILING CL		52"	130	120	13		1560	510	795.60	947.57	57.1	70.1	2732.31	9	176.80
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	65.1	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	6		720	486	349.92	401.32	59.3	65.1	1214.36	4	174.96

sacking on hessian loom (2) -->

30

3600

1769.40

2051.31

58.7

65.7

6133.34

20

176.94

Grand Total :

202

32200

9726.09

13794.32

48.2

51.8

66785.70

315

61.75

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	123	2	19065	203	3870.20	3943.61	58.9	58.0	32378.00	62	187.27
1992	9	8	44.0	HESS CLOTH	ML300	300"	165	155	10	2	1550	218	337.90	418.38	48.5	59.2	3199.00	7	144.81
2300	9	9	44.0	HESS CLOTH	ML300	300"	165	155	3	2	465	234	108.81	114.05	57.2	57.2	812.00	2	163.22
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	152	22	2	3344	357	1193.81	1388.08	51.6	47.3	6480.00	21	170.54
				hessian (1) -->						158	24424		5510.72	5864.12	57.0	55.4	42869.00	92	179.70
				Grand Total :						158	24424		5510.72	5864.12	57.0	55.4	42869.00	92	179.70

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	315		53235	259	13787.87	21127.69	80.5	82.5	66120.73	134	308.68
				sacking (6) -->					315		53235		13787.87	21127.69	80.5	82.5	66120.73	134	308.68
				Grand Total :					315		53235		13787.87	21127.69	80.5	82.5	66120.73	134	308.68

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	326		55094	259	14269.35	21443.03	82.1	81.6	67107.61	136	314.77
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	110		18590	355	6599.45	14560.45	48.9	51.6	37994.75	77	257.12
									sacking (6) -->	436	73684		20868.80	36003.48	70.1	66.6	105102.36	213	293.93
									Grand Total :	436	73684		20868.80	36003.48	70.1	66.6	105102.36	213	293.93

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	63		10647	259	2757.57	4099.40	83.0	81.0	12829.40	26	318.18
				sacking (6) -->					63		10647		2757.57	4099.40	83.0	81.0	12829.40	26	318.18
				Grand Total :					63		10647		2757.57	4099.40	83.0	81.0	12829.40	26	318.18

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	8		960	486	466.56	511.11	77.6	75.8	1237.26	4	349.92
				hessian (1) -->					8		960		466.56	511.11	77.6	75.8	1237.26	4	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	160		20160	259	5221.44	6967.01	63.7	76.8	31646.67	101	155.09
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	113		14238	259	3687.64	4915.67	63.8	76.8	22328.73	73	151.55
G443	8	9	26.5	L.TWILL		36"	130	123	158		19434	432	8395.49	9085.16	78.5	80.4	24741.73	104	242.18
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	425		52275	344	17982.60	20738.27	73.7	75.3	70924.31	265	203.58
				sacking (6) -->					856		106107		35287.17	41706.11	70.9	77.3	149641.44	543	194.96
				Grand Total :					864		107067		35753.73	42217.22	71.0	77.0	150878.70	547	196.09

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	224		37856	259	9804.70	15293.93	79.1	84.3	47863.52	97	303.24
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	37		6253	355	2219.82	5294.70	45.3	46.3	13816.27	28	237.84
									sacking (6) -->	261	44109		12024.52	20588.63	71.5	65.3	61679.79	125	288.59
									Grand Total :	261	44109		12024.52	20588.63	71.5	65.3	61679.79	125	288.59

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager