

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 18-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target			
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Prod. Kgs.
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7.5	5625	78.14	7.5	5562	77.26				15	11187	77.70	11518	80	-331	
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	2	700	85.80	2	680	83.35				4	1380	84.57	1305	80	75	
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	9	2190	78.65	7	1680	77.57				16	3870	78.18	4208	85	-338	
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	4	2036	74.81	4	2028	74.51				8	4064	74.66	4355	80	-291	
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4095	85.98	7	4081	85.68				14	8176	85.83	7620	80	556	
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	3	970	84.60	3	960	83.73				6	1930	84.16	1835	80	95	
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	11	2712	79.69	11	2640	77.57				22	5352	78.63	5786	85	-434	
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	17.5	5357	75.04	17.5	5320	74.52				35	10677	74.78	11422	80	-745	
Sub Group Tot & Average Nomi Count				11.29	Actual Count :			11.79	61	23685	80.3	59	22951	79.3			120	46636	79.81	48049			-1413
Grand Total & Average Nomi Count				11.29	Actual Count :			11.79	61	23685	80.3	59	22951	79.3			120	46636	79.81	48049			-1413

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	83	-5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	8	16
5 SD 4 3/4 (96)	24	15	9
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	120	153

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	22	2200	5352	5786	78.63	-434
HESSIAN WARP	16	1600	3870	4208	78.18	-338
HESSIAN WEFT	6	600	1930	1835	84.16	95
S4-13 LBS	22	2640	12240	11975	81.77	265
SACKING WARP- 10	35	3500	10677	11422	74.78	-745
SACKING WEFT	15	1440	11187	11518	77.7	-331
SEWING TWINE	4	400	1380	1305	84.57	75
	120	12380	46636	48049	79.81	-1413