

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 28-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	4	1073	82.84	5	1346	83.13	5	1304	85.91	14	3723	84.00	3546	80	177
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	10	2441	82.92	10	2449	83.19	10	2371	85.91	30	7261	83.97	6918	80	343
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.54	14	3514	82.9	15	3795	83.2	15	3675	85.9	44	10984	83.99	10464			520
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.47	3800	3.75	10	4400	73.80	10	4406	73.90				20	8806	73.85	9539	80	-733
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.38	3800	4.18	2	500	63.08							2	500	63.08	674	85	-174
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.41	3800	3.75	13	5153	69.45	13	5018	67.63				26	10171	68.54	11871	80	-1700
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.27	3800	4	1	277	67.60	2	560	68.33				3	837	68.09	983	80	-146
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.51	3800	3.75	12	4980	65.61	12	4908	64.67				24	9888	65.14	12144	80	-2256
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.1	3800	3.9	4	1640	69.53	4	1600	67.83	4	1600	72.35	12	4840	69.85	5543	80	-703
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.27	3800	4	1	303	67.22							1	303	67.22	361	80	-58
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.04	3200	2.68	2	1710	74.38	2	1710	74.38				4	3420	74.38	3678	80	-258
Sub Group Tot & Average Nomi Count				13.02	Actual Count :	13.58	45	18963	68.8	43	18202	69.5	4	1600	72.4	92	38765	68.77	44793			-6028
Grand Total & Average Nomi Count				11.40	Actual Count :	11.95	59	22477	71.6	58	21997	72.9	19	5275	81.4	136	49749	71.81	55257			-5508

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	31	17
3 S/D 4 1/4" (110)	81	51	30
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
Total:	213	136	77

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	12	1320	4840	5543	69.85	-703
HYDRO CARBON FREE WARP- 8	44	4540	10984	10464	83.98	520
SACKING WARP	76	7930	30505	35572	68.68	-5067
SACKING WEFT	4	416	3420	3678	74.38	-258
	136	14206	49749	55257	71.81	-5508