

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 20-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	8	6000	78.14	7.5	5550	77.09				15.5	11550	77.63	11902	80	-352
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350	85.80	1	350	85.80				2	700	85.80	653	80	47
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	7	1715	79.19	5	1190	76.92				12	2905	78.24	3156	85	-251
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	4	2060	75.69	4	2032	74.66				8	4092	75.18	4355	80	-263
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4060	85.24	7	4025	84.51				14	8085	84.88	7620	80	465
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	600	78.49	2	600	78.49				4	1200	78.49	1223	80	-23
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	11	2761	81.12	11	2640	77.57				22	5401	79.35	5786	85	-385
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	2	560	80.97	2	560	80.97				4	1120	80.97	1107	80	13
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	19	5814	75.01	19.5	5850	73.54				38.5	11664	74.27	12564	80	-900
Sub Group Tot & Average Nomi Count				11.37	Actual Count :			11.87	61	23920	80.0	59	22797	78.8			120	46717	79.42	48366		-1649
Grand Total & Average Nomi Count				11.37	Actual Count :			11.87	61	23920	80.0	59	22797	78.8			120	46717	79.42	48366		-1649

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	82.5	-4.5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	8	16
5 SD 4 3/4 (96)	24	15.5	8.5
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	120	153

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	22	2200	5401	5786	79.35	-385
HESSIAN WARP	12	1200	2905	3156	78.24	-251
HESSIAN WEFT	8	800	2320	2330	79.67	-10
S4-13 LBS	22	2640	12177	11975	81.35	202
SACKING WARP- 10	38.5	3850	11664	12564	74.27	-900
SACKING WEFT	15.5	1488	11550	11902	77.63	-352
SEWING TWINE	2	200	700	653	85.8	47
	120	12378	46717	48366	79.42	-1649