

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-JUN-24

BROAD LOOM

Print Date : 30-JUN-24 03:53 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G083 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 130 | 121 | 373 | | 45133 | 259 | 11689.45 | 10908.75 | 75.3 | 76.5 | 59952.76 | 162 | 216.47 |
| | | | | sacking (6) --> | | | | | 373 | | 45133 | | 11689.45 | 10908.75 | 75.3 | 76.5 | 59952.76 | 162 | 216.47 |
| | | | | Grand Total : | | | | | 373 | | 45133 | | 11689.45 | 10908.75 | 75.3 | 76.5 | 59952.76 | 162 | 216.47 |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 0.00 | - 0.00 | 0.00 |

16.00

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|---------------------------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| 1932 | 9 | 7 | 48.0 | HESS CLOTH | | 52" | 165 | 158 | 8 | | 1264 | 221 | 279.34 | 423.65 | 44.8 | 41.1 | 2819.05 | 10 | 55.87 |
| 1935 | 9 | 7 | 72.0 | hess cloth | | 76" | 170 | 153 | 9 | | 1377 | 332 | 457.16 | 853.16 | 36.4 | 34.7 | 3779.05 | 16 | 57.15 |
| 1994 | 9 | 8 | 72.0 | HESS CLOTH | | 76" | 170 | 158 | 3 | | 474 | 357 | 169.22 | 301.02 | 38.2 | 37.3 | 1240.00 | 6 | 56.41 |
| 1999 | 9 | 8 | 48.0 | HESS CLOTH | | 52" | 165 | 154 | 3 | | 462 | 238 | 109.96 | 159.68 | 46.8 | 50.8 | 986.67 | 4 | 54.98 |
| 2512 | 9 | 10 | 47.3 | HESS CLOTH | | 56" | 165 | 154 | 7 | | 1078 | 268 | 288.90 | 384.89 | 51.0 | 49.3 | 2112.00 | 11 | 52.53 |
| 2985 | 11 | 9 | 52.0 | HESS CLOTH | | 58" | 165 | 155 | 3 | | 465 | 299 | 139.04 | 213.86 | 44.2 | 40.2 | 1051.85 | 5 | 55.62 |
| 3023 | 11 | 10 | 48.0 | HESS CLOTH | | 52" | 165 | 153 | 26 | | 3978 | 289 | 1149.64 | 1822.66 | 42.9 | 44.6 | 9274.67 | 47 | 48.92 |
| 3028 | 11 | 10 | 72.0 | HESS CLOTH | | 76" | 165 | 158 | 4 | | 632 | 434 | 274.29 | 536.73 | 34.8 | 34.7 | 1818.67 | 11 | 49.87 |
| 3150 | 11 | 11 | 54.0 | HESS CLOTH | | 58" | 165 | 154 | 30 | | 4620 | 357 | 1649.34 | 2632.40 | 42.6 | 42.3 | 10843.64 | 63 | 52.36 |
| 3150 | 11 | 11 | 54.0 | HESS CLOTH | | 67" | 165 | 154 | 5 | | 770 | 357 | 274.89 | 430.49 | 43.4 | 42.3 | 1773.33 | 11 | 49.98 |
| 3227 | 11 | 12 | 33.0 | HESS CLOTH | | 46" | 165 | 152 | 14 | | 2128 | 234 | 497.95 | 462.86 | 73.2 | 67.6 | 2908.89 | 17 | 58.58 |
| 3227 | 11 | 12 | 33.0 | HESS CLOTH | | 52" | 165 | 152 | 4 | | 608 | 234 | 142.27 | 157.00 | 61.6 | 67.6 | 986.67 | 6 | 47.42 |
| 3267 | 11 | 12 | 36.0 | HESS CLOTH | | 46" | 165 | 153 | 4 | | 612 | 255 | 156.06 | 148.35 | 71.5 | 61.5 | 855.56 | 5 | 62.42 |
| 3367 | 11 | 12 | 50.0 | HESS CLOTH | | 58" | 165 | 157 | 25 | | 3925 | 354 | 1389.45 | 2088.92 | 45.2 | 44.5 | 8677.78 | 55 | 50.53 |
| 5803 | 8 | 6 | 54.0 | HESS CL | | 58" | 165 | 155 | 22 | | 3410 | 210 | 716.10 | 1171.59 | 41.6 | 41.4 | 8204.44 | 26 | 55.08 |
| 5803 | 8 | 6 | 54.0 | HESS CL | | 67" | 165 | 155 | 8 | | 1240 | 210 | 260.40 | 422.05 | 42.0 | 41.4 | 2955.56 | 10 | 52.08 |
| | | | | hessian (1) --> | | | | | 175 | | 27043 | | 7954.01 | 12209.31 | 44.9 | 46.3 | 60287.83 | 303 | 52.50 |
| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
| 0482 | 5 | 6.5 | 36.0 | BAILING CL | | 52" | 130 | 120 | 5 | | 600 | 437 | 262.20 | 270.64 | 65.9 | 70.6 | 910.77 | 3 | 174.80 |
| 0484 | 5 | 6.5 | 40.0 | BAILING CL | | 52" | 130 | 120 | 10 | | 1200 | 486 | 583.20 | 601.98 | 65.9 | 61.6 | 1821.54 | 6 | 194.40 |
| | | | | sacking on hessian loom (2) --> | | | | | 15 | | 1800 | | 845.40 | 872.62 | 65.9 | 66.1 | 2732.31 | 9 | 187.87 |
| | | | | Grand Total : | | | | | 190 | | 28843 | | 8799.41 | 13081.93 | 45.8 | 48.5 | 63020.14 | 312 | 56.41 |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| 3150 | 11 | 11 | 54.0 | HESS CLOTH | ML300 | 300" | 165 | 155 | 75 | 2 | 11625 | 357 | 4150.13 | 4982.86 | 50.0 | 51.2 | 23263.00 | 70 | 177.86 |
| 3150 | 11 | 11 | 54.0 | HESS CLOTH | ML360 | 360" | 165 | 155 | 27 | 2 | 4185 | 357 | 1494.05 | 1652.48 | 54.2 | 51.2 | 7716.00 | 25 | 179.29 |
| | | | | hessian (1) --> | | | | | 102 | | 15810 | | 5644.18 | 6635.34 | 51.0 | 51.2 | 30979.00 | 95 | 178.24 |
| | | | | Grand Total : | | | | | 102 | | 15810 | | 5644.18 | 6635.34 | 51.0 | 51.2 | 30979.00 | 95 | 178.24 |

Overseer

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Asst. Manager.(Fact.)

M.Manager

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|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
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| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G086 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 180 | 169 | 343 | | 57967 | 259 | 15013.45 | 22231.38 | 83.3 | 84.7 | 69574.80 | 141 | 319.44 |
| | | | | sacking (6) --> | | | | | 343 | | 57967 | | 15013.45 | 22231.38 | 83.3 | 84.7 | 69574.80 | 141 | 319.44 |
| | | | | Grand Total : | | | | | 343 | | 57967 | | 15013.45 | 22231.38 | 83.3 | 84.7 | 69574.80 | 141 | 319.44 |

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

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|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G086 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 180 | 169 | 346 | | 58474 | 259 | 15144.77 | 22389.05 | 83.5 | 85.3 | 70068.24 | 142 | 319.96 |
| | | | | sacking (6) --> | | | | | 346 | | 58474 | | 15144.77 | 22389.05 | 83.5 | 85.3 | 70068.24 | 142 | 319.96 |
| | | | | Grand Total : | | | | | 346 | | 58474 | | 15144.77 | 22389.05 | 83.5 | 85.3 | 70068.24 | 142 | 319.96 |

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M.Manager

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G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G086 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 180 | 169 | 591 | | 99879 | 259 | 25868.66 | 39259.66 | 81.3 | 84.5 | 122866.14 | 249 | 311.67 |
| | | | | sacking (6) --> | | | | | 591 | | 99879 | | 25868.66 | 39259.66 | 81.3 | 84.5 | 122866.14 | 249 | 311.67 |
| | | | | Grand Total : | | | | | 591 | | 99879 | | 25868.66 | 39259.66 | 81.3 | 84.5 | 122866.14 | 249 | 311.67 |

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Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G086 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 180 | 169 | 84 | | 14196 | 259 | 3676.76 | 5518.42 | 82.2 | 83.9 | 17270.34 | 35 | 315.15 |
| | | | | sacking (6) --> | | | | | 84 | | 14196 | | 3676.76 | 5518.42 | 82.2 | 83.9 | 17270.34 | 35 | 315.15 |
| | | | | Grand Total : | | | | | 84 | | 14196 | | 3676.76 | 5518.42 | 82.2 | 83.9 | 17270.34 | 35 | 315.15 |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-JUN-24

SACKING WVG.

Print Date : 30-JUN-24 03:53 PM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 0.00 | - 0.00 | 0.00 |

16.00

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G067 | 5 | 6.5 | 40.0 | S.BALING C | | 46" | 130 | 120 | 6 | | 720 | 486 | 349.92 | 391.49 | 76.0 | 72.2 | 947.69 | 3 | 233.28 |
| | | | | hessian (1) --> | | | | | 6 | | 720 | | 349.92 | 391.49 | 76.0 | 72.2 | 947.69 | 3 | 233.28 |
| G083 | 5 | 7 | 22.4 | GOV.B.TWILL | | 32" | 130 | 126 | 127 | | 16002 | 259 | 4144.52 | 4438.22 | 79.4 | 79.5 | 20160.00 | 63 | 131.57 |
| G083 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 130 | 126 | 563 | | 70938 | 259 | 18372.94 | 19393.33 | 80.5 | 79.5 | 88091.43 | 282 | 130.30 |
| | | | | sacking (6) --> | | | | | 690 | | 86940 | | 22517.46 | 23831.55 | 80.3 | 79.5 | 108251.43 | 345 | 130.54 |
| | | | | Grand Total : | | | | | 696 | | 87660 | | 22867.38 | 24223.04 | 80.3 | 77.1 | 109199.12 | 348 | 131.42 |

Overseer

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Asst. Manager.(Fact.)

M.Manager

P.Manager

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Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |
|-------|-------|--------|-------|
| A | 8.00 | - 0.00 | 8.00 |
| B | 8.00 | - 0.00 | 8.00 |
| C | 7.50 | - 0.00 | 7.50 |
| | | | 23.50 |

| Qty Code | Quality Specifications | | | | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
| | Porter | Sorts | Width | Description | | | | | | | | | | | | | | | |
| G086 | 5 | 7 | 22.4 | GOV.B.TWILL | | 36" | 180 | 169 | 344 | | 58136 | 259 | 15057.22 | 22231.38 | 83.6 | 84.5 | 69574.80 | 141 | 320.37 |
| | | | | sacking (6) --> | | | | | 344 | | 58136 | | 15057.22 | 22231.38 | 83.6 | 84.5 | 69574.80 | 141 | 320.37 |
| | | | | Grand Total : | | | | | 344 | | 58136 | | 15057.22 | 22231.38 | 83.6 | 84.5 | 69574.80 | 141 | 320.37 |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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G.Manager