

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 15-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:50 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	372		45012	259	11658.11	10908.75	75.1	77.2	59952.76	162	215.89
				sacking (6) -->					372		45012		11658.11	10908.75	75.1	77.2	59952.76	162	215.89
				Grand Total :					372		45012		11658.11	10908.75	75.1	77.2	59952.76	162	215.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1459	8	8	48.0	HESS CL		56"	165	155	3		465	221	102.77	144.27	48.4	48.4	960.00	4	51.39
1991	9	8	40.0	HESS CLOTH		46"	165	154	7		1078	198	213.44	276.46	52.5	50.6	2053.33	8	53.36
1994	9	8	72.0	HESS CLOTH		76"	170	158	6		948	357	338.44	702.38	32.8	36.8	2893.33	14	48.35
2402	9	10	43.3	HESS CLOTH		52"	165	153	6		918	249	228.58	334.12	46.5	49.9	1973.33	10	45.72
2512	9	10	47.3	HESS CLOTH		56"	165	156	12		1872	268	501.70	699.80	48.8	49.8	3840.00	20	50.17
2991	11	9	34.0	HESS CLOTH		46"	165	154	15		2310	196	452.76	577.74	53.3	57.3	4334.81	19	47.66
2991	11	9	34.0	HESS CLOTH		52"	165	154	19		2926	196	573.50	672.13	58.0	57.3	5042.96	23	49.87
3150	11	11	54.0	HESS CLOTH		67"	165	154	4		616	357	219.91	352.22	42.5	43.6	1450.91	9	48.87
3150	11	11	54.0	HESS CLOTH		58"	165	154	60		9240	357	3298.68	5431.94	41.3	43.6	22375.76	130	50.75
3397	11	12	70.0	HESS CLOTH		76"	170	158	3		474	496	235.10	371.76	43.0	44.0	1102.22	8	58.78
3517	11	12	43.3	HESS CLOTH		52"	165	151	9		1359	307	417.21	686.59	41.3	44.4	3288.89	20	41.72
hessian (1) -->									144		22206		6582.09	10249.41	45.0	47.8	49315.54	265	49.68
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	8		960	510	489.60	631.71	52.7	62.0	1821.54	6	163.20
0484	5	6.5	40.0	BAILING CL		52"	130	120	8		960	486	466.56	601.98	52.7	58.3	1821.54	6	155.52
sacking on hessian loom (2) -->									16		1920		956.16	1233.69	52.7	60.2	3643.08	12	159.36
Grand Total :									160		24126		7538.25	11483.10	45.6	49.7	52958.62	277	54.43

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	3	2	465	203	94.40	127.21	44.5	46.0	1044.00	2	141.60
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	65	2	10075	357	3596.78	4555.75	47.4	51.7	21269.00	64	168.60
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	28	2	4340	357	1549.38	1784.68	52.1	51.7	8332.00	27	172.15
				hessian (1) -->						96	14880		5240.56	6467.64	48.6	49.8	30645.00	93	169.05
				Grand Total :						96	14880		5240.56	6467.64	48.6	49.8	30645.00	93	169.05

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	352		59488	259	15407.39	21916.04	86.7	86.3	68587.93	139	332.53
				sacking (6) -->					352		59488		15407.39	21916.04	86.7	86.3	68587.93	139	332.53
				Grand Total :					352		59488		15407.39	21916.04	86.7	86.3	68587.93	139	332.53

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	358		60502	259	15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				sacking (6) -->					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				Grand Total :					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	582		98358	259	25474.72	36579.29	85.9	86.0	114477.69	232	329.41
				sacking (6) -->					582		98358		25474.72	36579.29	85.9	86.0	114477.69	232	329.41
				Grand Total :					582		98358		25474.72	36579.29	85.9	86.0	114477.69	232	329.41

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5203.09	84.1	85.2	16283.46	33	322.31
				sacking (6) -->					81		13689		3545.45	5203.09	84.1	85.2	16283.46	33	322.31
				Grand Total :					81		13689		3545.45	5203.09	84.1	85.2	16283.46	33	322.31

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 15-JUN-24

SACKING WVG.

Print Date : 02-JUL-24 09:50 AM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	58		7308	259	1892.77	2042.99	78.8	79.7	9280.00	29	130.54
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	483		60858	259	15762.22	16642.50	80.5	79.7	75596.19	242	130.27
G443	8	9	26.5	L.TWILL		36"	130	123	111		13653	432	5898.10	6780.42	73.9	80.6	18465.19	76	155.21
				sacking (6) -->					652		81819		23553.09	25465.91	79.2	80.0	103341.38	347	135.75
				Grand Total :					652		81819		23553.09	25465.91	79.2	80.0	103341.38	347	135.75

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	357		60333	259	15626.25	22231.38	86.7	86.4	69574.80	141	332.47
				sacking (6) -->					357		60333		15626.25	22231.38	86.7	86.4	69574.80	141	332.47
				Grand Total :					357		60333		15626.25	22231.38	86.7	86.4	69574.80	141	332.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager