

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 30-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.	
								Frame	Eff(%)	Frame	Eff(%)	Frame Kgs.	Eff(%)	Frame Kgs.	Eff(%)	Prod. Kgs.	Eff (%)			
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5250 78.14	6.5	4875 78.14			13.5	10125	78.14	10367	80	-242	
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350 85.80	1	350 85.80			2	700	85.80	653	80	47	
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	13	3235 80.43	13	3185 79.19			26	6420	79.81	6838	85	-418	
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	3633 76.28	7	3647 76.57			14	7280	76.43	7620	80	-340	
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4074 85.54	7	4081 85.68			14	8155	85.61	7620	80	535	
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	1	300 78.49	1	320 83.73			2	620	81.11	612	80	8	
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	4	1008 81.45	4	1012 81.77			8	2020	81.61	2104	85	-84	
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	3	780 75.19	3	810 78.08			6	1590	76.63	1660	80	-70	
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	19	5890 75.99	18	5598 76.24			37	11488	76.11	12075	80	-587	
Sub Group Tot & Average Nomi Count				11.29	Actual Count :			11.79	62	24520	79.7	60.5	23878	80.6	122.5	48398	80.14	49549		-1151
Grand Total & Average Nomi Count				11.29	Actual Count :			11.79	62	24520	79.7	60.5	23878	80.6	122.5	48398	80.14	49549		-1151

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	81	-3
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	14	10
5 SD 4 3/4 (96)	24	13.5	10.5
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	122.5	150.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	8	800	2020	2104	81.61	-84
HESSIAN WARP	26	2600	6420	6838	79.81	-418
HESSIAN WEFT	8	800	2210	2272	77.84	-62
S4-13 LBS	28	3360	15435	15240	81.02	195
SACKING WARP- 10	37	3700	11488	12075	76.11	-587
SACKING WEFT	13.5	1296	10125	10367	78.14	-242
SEWING TWINE	2	200	700	653	85.8	47
	122.5	12756	48398	49549	80.14	-1151