

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 26-JUN-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.84	3600	3.67	20	9393	73.98	20.5	9730	74.77	40.5	19123	74.38	21853	85	-2730			
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.41	3800	3.64	7.5	4363	89.09	8	4485	85.86	15.5	8848	87.42	8603	85	245			
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.41	3600	3.64	1	431	80.39	1	405	75.54	2	836	77.97	911	85	-75			
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.84	3600	3.67	8	3280	70.46	8	3251	69.84	16	6531	70.15	7914	85	-1383			
169	F	S/D 4 1/4 (100)	SACKING WARP	13	13.47	3600	3.67	12.5	4942	71.24	13	4827	66.91	25.5	9769	69.03	12029	85	-2260			
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.58	3600	4	13	3996	76.86	13	4025	77.42	26	8021	77.14	8838	85	-817			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.27</b>	<b>Actual Count :</b>	<b>12.44</b>	<b>62</b>	<b>26405</b>	<b>77.0</b>	<b>63.5</b>	<b>26723</b>	<b>75.1</b>	<b>125.5</b>	<b>53128</b>	<b>76.02</b>	<b>60148</b>	<b>-7020</b>					
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	20.99	3200	2.7	7	4960	70.64				7	4960	70.64	5968	85	-1008			
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	20.99	3200	2.7	1	840	77.30				1	840	77.30	924	85	-84			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>20.99</b>	<b>8</b>	<b>5800</b>	<b>74.0</b>	<b>8</b>	<b>5800</b>	<b>73.97</b>	<b>8</b>	<b>5800</b>	<b>73.97</b>	<b>6892</b>	<b>-1092</b>					
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.82	3600	4.09	4	1114	76.72	4	1113	76.65	8	2227	76.68	2469	85	-242			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>9.82</b>	<b>4</b>	<b>1114</b>	<b>76.7</b>	<b>4</b>	<b>1113</b>	<b>76.7</b>	<b>8</b>	<b>2227</b>	<b>76.68</b>	<b>2469</b>	<b>-242</b>					
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	8.13	3800	4.28	5	1382	91.17	4	994	81.97	9	2376	87.08	2319	85	57			
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	8.08	3800	4.28	1	240	79.65	2	480	79.65	3	720	79.65	768	85	-48			
135	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.29	3800	4.39	1	220	83.01	1	220	83.01	2	440	83.01	451	85	-11			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.54</b>	<b>Actual Count :</b>	<b>8.00</b>	<b>7</b>	<b>1842</b>	<b>84.6</b>	<b>7</b>	<b>1694</b>	<b>81.5</b>	<b>14</b>	<b>3536</b>	<b>83.25</b>	<b>3538</b>	<b>-2</b>					
<b>Grand Total &amp; Average Nomi Count</b>				<b>12.30</b>	<b>Actual Count :</b>	<b>12.35</b>	<b>81</b>	<b>35161</b>	<b>78.4</b>	<b>74.5</b>	<b>29530</b>	<b>77.2</b>	<b>155.5</b>	<b>64691</b>	<b>77.54</b>	<b>73047</b>	<b>-8356</b>					

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	73.5	340.5
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	40.5	148.5
4 S/D 4 3/4 (96)	72	7	65
5 S/D 4 3/4 (104)	18	3	15
6 S/D 4 3/4 (120)	18	15.5	2.5
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>155.5</b>	<b>735.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	125.5	13838	53128	60148	75.08	-7020
SACKING WEFT	8	776	5800	6892	71.53	-1092
SEWING YARN	8	800	2227	2469	76.68	-242
TEA BAG WARP	9	900	2376	2319	87.08	57
TEA BAG WEFT	5	500	1160	1219	80.89	-59
	<b>155.5</b>	<b>16814</b>	<b>64691</b>	<b>73047</b>	<b>77.54</b>	<b>-8356</b>