

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 25-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	9.94	3800	4.63	5	1304	69.20	5	1330	70.57	5	1256	71.09	15	3890	70.27	4429	80	-539
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.34	3800	4.63	10	2371	82.47	10	2420	84.18	10	2284	84.74	30	7075	83.78	6756	80	319
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.87		15	3675	75.8	15	3750	77.4	15	3540	77.9	45	10965	77.03	11185		-220
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.22	3800	3.75	10	4500	76.90	10	4550	77.76				20	9050	77.33	9362	80	-312
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.63	3800	4.18	2	500	67.99							2	500	67.99	625	85	-125
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.28	3800	3.75	13	5070	69.00	10	3900	69.00				23	8970	69.00	10400	80	-1430
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.72	3800	4	1	260	67.04	2	542	69.88				3	802	68.93	931	80	-129
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.16	3800	3.75	10.5	4500	69.56	12	5116	69.20				22.5	9616	69.37	11090	80	-1474
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.69	3800	3.9	4	1520	66.52	4	1560	68.27	4	1500	70.02	12	4580	68.23	5370	80	-790
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.72	3800	4	4	1140	66.81							4	1140	66.81	1365	80	-225
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.19	3200	2.68	2	1710	77.36	2	1695	76.69				4	3405	77.02	3537	80	-132
Sub Group Tot & Average Nomi Count				12.91	Actual Count :	13.15		46.5	19200	70.1	40	17363	71.8	4	1500	70.0	90.5	38063	70.59	42680		-4617
Grand Total & Average Nomi Count				11.28	Actual Count :	11.73		61.5	22875	71.3	55	21113	73.2	19	5040	75.3	135.5	49028	71.87	53865		-4837

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	28	20
3 S/D 4 1/4" (110)	81	53.5	27.5
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
Total:	213	135.5	77.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	12	1320	4580	5370	68.23	-790
HYDRO CARBON FREE WARP- 8	45	4650	10965	11185	78.43	-220
SACKING WARP	74.5	7795	30078	33773	71.33	-3695
SACKING WEFT	4	416	3405	3537	77.02	-132
	135.5	14181	49028	53865	71.87	-4837