

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 27-JUN-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4	(120) SACKING WARP	13	12.4	3600	3.67	19.5	9389	78.54	20.5	9459	75.27				40	18848	76.86	20843	85	-1995
151	F	S/D 4 3/4	(120) SACKING WARP	13	12.87	3800	3.64	7	4050	85.44	7.5	4068	80.10				14.5	8118	82.68	8346	85	-228
166	F	S/D 4 3/4	(104) SACKING WARP	13	12.87	3600	3.64	1	410	73.74	1	453	81.48				2	863	77.61	945	85	-82
167	F	S/D 4 1/4	(110) SACKING WARP	13	12.4	3600	3.67	8	3327	74.01	8	3250	72.29				16	6577	73.15	7643	85	-1066
169	F	S/D 4 1/4	(100) SACKING WARP	13	12.31	3600	3.67	14	5276	74.31	12.5	4841	76.36				26.5	10117	75.28	11424	85	-1307
79	F	S/D 4 1/4	(100) SACKING WARP	9.5	10.76	3600	4	13	3971	75.10	13	3923	74.19				26	7894	74.65	8989	85	-1095
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.27</b>	<b>Actual Count :</b>	<b>12.10</b>	<b>62.5</b>	<b>26423</b>	<b>76.9</b>	<b>62.5</b>	<b>25994</b>	<b>76.6</b>				<b>125</b>	<b>52417</b>	<b>76.71</b>	<b>58190</b>		<b>-5773</b>	
95	C	S/D 4 3/4	(96) SACKING WEFT	22	20.41	3200	2.7	7	5000	73.24	3	2100	71.77				10	7100	72.80	8290	85	-1190
96	C	S/D 4 3/4	(104) SACKING WEFT	22	20.41	3200	2.7	1	900	85.18	1	900	85.18				2	1800	85.18	1796	85	4
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>20.41</b>	<b>8</b>	<b>5900</b>	<b>79.2</b>	<b>4</b>	<b>3000</b>	<b>78.5</b>				<b>12</b>	<b>8900</b>	<b>78.99</b>	<b>10086</b>		<b>-1186</b>	
138	F	S/D 4 1/4	(100) SEWING YARN	9.5	9.98	3600	4.09	4	1065	72.17	4	1074	72.78				8	2139	72.47	2509	85	-370
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>9.98</b>	<b>4</b>	<b>1065</b>	<b>72.2</b>	<b>4</b>	<b>1074</b>	<b>72.8</b>				<b>8</b>	<b>2139</b>	<b>72.47</b>	<b>2509</b>		<b>-370</b>	
130	F	S/D 4 1/4	(100) TEA BAG WARP	8.5	8.13	3800	4.28	1	275	90.71							1	275	90.71	258	85	17
133	F	S/D 4 1/4	(100) TEA BAG WEFT	9	8.52	3800	4.28	3	680	71.34	4	1020	80.26				7	1700	76.44	1890	85	-190
135	F	S/D 4 1/4	(100) TEA BAG WEFT	8	7.57	3800	4.39	3	660	79.94	1	240	87.21				4	900	81.76	936	85	-36
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.63</b>	<b>Actual Count :</b>	<b>8.17</b>	<b>7</b>	<b>1615</b>	<b>80.7</b>	<b>5</b>	<b>1260</b>	<b>83.7</b>				<b>12</b>	<b>2875</b>	<b>82.97</b>	<b>3084</b>		<b>-209</b>	
<b>Grand Total &amp; Average Nomi Count</b>				<b>12.60</b>	<b>Actual Count :</b>	<b>12.33</b>	<b>81.5</b>	<b>35003</b>	<b>77.8</b>	<b>75.5</b>	<b>31328</b>	<b>77.9</b>				<b>157</b>	<b>66331</b>	<b>78.30</b>	<b>73869</b>		<b>-7538</b>	

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	72.5	341.5
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	40	149
4 S/D 4 3/4 (96)	72	10	62
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14.5	3.5
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>157</b>	<b>734</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	125	13758	52417	58190	76.57	-5773
SACKING WEFT	12	1168	8900	10086	75	-1186
SEWING YARN	8	800	2139	2509	72.47	-370
TEA BAG WARP	1	100	275	258	90.71	17
TEA BAG WEFT	11	1100	2600	2826	78.2	-226
	<b>157</b>	<b>16926</b>	<b>66331</b>	<b>73869</b>	<b>78.30</b>	<b>-7538</b>