

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 30-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.73	3800	4.53	8	1878	76.32	8	1858	75.51	8	1797	77.90	24	5533	76.55	5782	80	-249
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.73		8	1878		8	1858		8	1797		24	5533	76.55	5782		-249
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.73	3800	4.28	6	1747	81.31	6	1747	81.31	4	1111	82.73	16	4605	81.65	4794	85	-189
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.73	3800	4.28	5	1454	81.21	5	1454	81.21	5	1400	83.40	15	4308	81.91	4471	85	-163
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.31	3700	4.18	2	600	78.80	2	600	78.80				4	1200	78.80	1142	75	58
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.31	3600	4	1	300	77.50	1	300	77.50				2	600	77.50	581	75	19
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.6	3700	4	12	3800	76.90	12	3797	76.84	17	5141	78.33	41	12738	77.45	13157	80	-419
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.63	3600	3.75	10	5151	78.11	10	5151	78.11	10	4884	79.00	30	15186	78.39	15498	80	-312
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.63	3600	3.75	11	5181	77.91	11	5181	77.91	11	4919	78.90	33	15281	78.23	15627	80	-346
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.63	3600	3.75	28	11944	77.62	28	11944	77.62	23	9339	78.81	79	33227	77.95	34100	80	-873
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.63	3600	3.75	13	6688	78.01	13	6688	78.01	13	6360	79.13	39	19736	78.37	20147	80	-411
Sub Group Tot & Average Nomi Count				11.90	Actual Count :	12.46		88	36865		88	36862		83	33154		259	106881	78.92	109517		-2636
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	23.02	3200	2.73	6	6040	74.02	6	6040	74.02				12	12080	74.02	13056	80	-976
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	23.02		6	6040		6	6040					12	12080	74.02	13056		-976
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.31	3800	4.53	4	1160	80.37	4	1160	80.37				8	2320	80.38	2453	85	-133
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.31		4	1160		4	1160					8	2320	80.38	2453		-133
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.73	3800	4.45	4	1100	81.32	4	1100	81.32	4	1050	82.80	12	3250	81.80	3377	85	-127
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.73		4	1100		4	1100		4	1050		12	3250	81.80	3377		-127
Grand Total & Average Nomi Count				11.85	Actual Count :	12.36		110	47043		110	47020		95	36001		315	130064	77.99	134185		-4121
Total Sprindale Run :				33996	Actual Prod. Per 100 Sprindale :				382.586	Target Prod. Per 100 Sprindale :				394.708								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	120	12
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	49	23
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	51	6
9 O/M 5 1/2 (80)	12		12
Total:	414	315	99

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	67	7106	17696	18424	80.07	4404.72
HESSIAN WEFT	14	1540	4120	4176	79.48	1063.6
SACKING WARP	222	23910	96168	98529	78.08	26993.22
SACKING WEFT	12	1440	12080	13056	74.02	4239.4
	315	33996	130064	134185	77.99	36700.94

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total