

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 24-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7.5	5625	78.14	7	5180	77.09	14.5	10805	77.63	11134	80	-329			
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350	85.80	1	350	85.80	2	700	85.80	653	80	47			
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4464	80.16	18	4284	76.92	36	8748	78.54	9468	85	-720			
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	5	2565	75.40	6	3000	73.49	11	5565	74.35	5988	80	-423			
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4074	85.54	7	4060	85.24	14	8134	85.39	7620	80	514			
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	600	78.49	2	600	78.49	4	1200	78.49	1223	80	-23			
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	18.5	5735	75.99	16	4880	74.77	34.5	10615	75.43	11259	80	-644			
Sub Group Tot & Average Nomi Count				11.40	Actual Count :			11.90	59	23413	79.9	57	22354	78.8	116	45767	79.38	47345	-1578			
Grand Total & Average Nomi Count				11.40	Actual Count :			11.90	59	23413	79.9	57	22354	78.8	116	45767	79.38	47345	-1578			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	76.5	1.5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	11	13
5 SD 4 3/4 (96)	24	14.5	9.5
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	116	157

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	36	3600	8748	9468	78.54	-720
HESSIAN WEFT	4	400	1200	1223	78.49	-23
S4-13 LBS	25	3000	13699	13608	80.53	91
SACKING WARP- 10	34.5	3450	10615	11259	75.43	-644
SACKING WEFT	14.5	1392	10805	11134	77.63	-329
SEWING TWINE	2	200	700	653	85.8	47
	116	12042	45767	47345	79.38	-1578