

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 01-JUL-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.01	3800	4.53	8	2040	80.33	8	1959	77.14	8	1838	77.20	24	5837	78.25	5968	80	-131
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.01		8	2040		8	1959		8	1838		24	5837	78.25	5968		-131
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.01	3800	4.28	6	1838	82.89	6	1818	81.99	6	1717	82.59	18	5373	82.49	5537	85	-164
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.01	3800	4.28	5	1535	83.07	5	1515	81.99	5	1434	82.78	15	4484	82.61	4614	85	-130
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.52	3700	4.18	2	600	77.06	2	600	77.06				4	1200	77.06	1168	75	32
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.52	3600	4	1	320	80.84	1	300	75.79				2	620	78.31	594	75	26
42	31	S/D 4 1/4 (100)	SACKING WARP	10	9.77	3700	4	12	3553	78.01	12	3500	76.84	16	4422	77.67	40	11475	77.52	11842	80	-367
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.41	3600	3.75	10	5115	78.83	10	5080	78.29	10	4787	78.70	30	14982	78.61	15247	80	-265
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.41	3600	3.75	11	5151	78.73	12	5577	78.14	16	7007	78.54	39	17735	78.47	18081	80	-346
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.41	3600	3.75	28	11911	78.68	28	11800	77.94	24	9545	78.46	80	33256	78.35	33955	80	-699
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.41	3600	3.75	13	6666	79.03	13	6611	78.38	13	6220	78.66	39	19497	78.69	19822	80	-325
Sub Group Tot & Average Nomi Count				11.91	Actual Count :	12.23		88	36689		89	36801		90	35132		267	108622	79.12	110860		-2238
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	22.14	3200	2.73	6	5900	75.18	6	5900	75.18				12	11800	75.18	12556	80	-756
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	22.14		6	5900		6	5900					12	11800	75.18	12556		-756
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.52	3800	4.53	4	1220	82.67	4	1220	82.67				8	2440	82.67	2509	85	-69
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.52		4	1220		4	1220					8	2440	82.67	2509		-69
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.01	3800	4.45	4	1160	83.10	4	1144	81.95	4	1080	82.52	12	3384	82.52	3486	85	-102
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.01		4	1160		4	1144		4	1080		12	3384	82.52	3486		-102
Grand Total & Average Nomi Count				11.86	Actual Count :	12.18		110	47009		111	47024		102	38050		323	132083	78.54	135379		-3296
Total Sprindale Run :				34876	Actual Prod. Per 100 Sprindale :				378.722	Target Prod. Per 100 Sprindale :				388.172								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	120	12
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	57	15
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	51	6
9 O/M 5 1/2 (80)	12		12
Total:	414	323	91

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	69	7326	19078	19605	81.17	4424.53
HESSIAN WEFT	14	1540	4260	4271	80.37	1040.54
SACKING WARP	228	24570	96945	98947	78.38	26739.67
SACKING WEFT	12	1440	11800	12556	75.18	3895.56
	323	34876	132083	135379	78.54	36100.3

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total