

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 11-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:47 AM

HJM/FS/B&W/09

Page 1 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	378		45738	259	11846.14	10908.75	76.3	77.0	59952.76	162	219.37
				sacking (6) -->					378		45738		11846.14	10908.75	76.3	77.0	59952.76	162	219.37
				Grand Total :					378		45738		11846.14	10908.75	76.3	77.0	59952.76	162	219.37

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1931	9	7	45.0	HESS CLOTH		52"	165	153	7		1071	207	221.70	357.13	42.2	44.4	2537.14	9	49.27
1994	9	8	72.0	HESS CLOTH		76"	170	158	12		1896	357	676.87	1304.43	35.3	37.3	5373.33	26	52.07
2402	9	10	43.3	HESS CLOTH		52"	165	155	3		465	249	115.79	167.06	47.1	48.1	986.67	5	46.32
2512	9	10	47.3	HESS CLOTH		56"	165	154	10		1540	268	412.72	559.84	50.1	49.2	3072.00	16	51.59
2991	11	9	34.0	HESS CLOTH		46"	165	156	8		1248	196	244.61	273.67	60.8	57.1	2053.33	9	54.36
2991	11	9	34.0	HESS CLOTH		52"	165	155	19		2945	196	577.22	642.90	61.1	57.1	4823.70	22	52.47
3030	11	10	40.0	HESS CLOTH		52"	165	152	7		1064	241	256.42	355.73	49.0	50.4	2170.67	11	46.62
3150	11	11	54.0	HESS CLOTH		67"	165	154	3		462	357	164.93	273.95	40.9	43.9	1128.48	7	47.12
3150	11	11	54.0	HESS CLOTH		58"	165	154	65		10010	357	3573.57	5975.13	40.7	43.9	24613.33	143	49.98
3258	11	12	52.0	HESS CLOTH		58"	165	155	3		465	369	171.59	277.13	42.1	42.0	1104.44	7	49.03
3397	11	12	70.0	HESS CLOTH		76"	170	158	3		474	496	235.10	371.76	43.0	44.2	1102.22	8	58.78
3517	11	12	43.3	HESS CLOTH		52"	165	155	15		2325	307	713.78	1132.87	42.8	44.7	5426.67	33	43.26
hessian (1) -->									155		23965		7364.30	11691.60	44.1	46.9	54391.98	296	49.76
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0484	5	6.5	40.0	BAILING CL		52"	130	120	13		1560	486	758.16	802.64	64.2	59.0	2428.72	8	189.54
0484	5	6.5	40.0	BAILING CL		52"	130	120	4		480	486	233.28	300.99	52.7	59.0	910.77	3	155.52
sacking on hessian loom (2) -->									17		2040		991.44	1103.63	61.1	59.0	3339.49	11	180.26
Grand Total :									172		26005		8355.74	12795.23	45.0	48.6	57731.47	307	54.43

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	153	30	2	4590	203	931.77	1399.35	40.0	45.7	11489.00	22	127.06	
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	50	2	7750	357	2766.75	2989.71	55.5	51.9	13958.00	42	197.63	
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	29	2	4495	357	1604.72	1784.68	53.9	51.9	8332.00	27	178.30	
				hessian (1) -->						109			16835	5303.24	6173.74	49.8	49.8	33779.00	91	174.83
				Grand Total :						109			16835	5303.24	6173.74	49.8	49.8	33779.00	91	174.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	356		60164	259	15582.48	22231.38	86.5	86.2	69574.80	141	331.54
				sacking (6) -->					356		60164		15582.48	22231.38	86.5	86.2	69574.80	141	331.54
				Grand Total :					356		60164		15582.48	22231.38	86.5	86.2	69574.80	141	331.54

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	358		60502	259	15670.02	22389.05	86.3	86.4	70068.24	142	331.06
				sacking (6) -->					358		60502		15670.02	22389.05	86.3	86.4	70068.24	142	331.06
				Grand Total :					358		60502		15670.02	22389.05	86.3	86.4	70068.24	142	331.06

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	621		104949	259	27181.79	38944.33	86.1	86.0	121879.27	247	330.14
				sacking (6) -->					621		104949		27181.79	38944.33	86.1	86.0	121879.27	247	330.14
				Grand Total :					621		104949		27181.79	38944.33	86.1	86.0	121879.27	247	330.14

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 11-JUN-24

S4LOOM TRAINEE

Print Date : 02-JUL-24 09:47 AM

HJM/FS/B&W/09

Page 7 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	85		14365	259	3720.54	5360.76	85.6	85.5	16776.90	34	328.28
				sacking (6) -->					85		14365		3720.54	5360.76	85.6	85.5	16776.90	34	328.28
				Grand Total :					85		14365		3720.54	5360.76	85.6	85.5	16776.90	34	328.28

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 11-JUN-24

SACKING WVG.

Print Date : 02-JUL-24 09:47 AM

HJM/FS/B&W/09

Page 8 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	54		6804	259	1762.24	1902.10	78.8	79.7	8640.00	27	130.54
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	415		52290	259	13543.11	14304.30	80.5	79.7	64975.24	208	130.22
G443	8	9	26.5	L.TWILL		36"	130	123	111		13653	432	5898.10	6601.98	75.9	80.3	17979.26	74	159.41
				sacking (6) -->					580		72747		21203.45	22808.38	79.4	79.9	91594.50	309	137.24
				Grand Total :					580		72747		21203.45	22808.38	79.4	79.9	91594.50	309	137.24

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 11-JUN-24

SRIRAM S4LOOM

Print Date : 02-JUL-24 09:47 AM

HJM/FS/B&W/09

Page 9 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	357		60333	259	15626.25	22231.38	86.7	86.3	69574.80	141	332.47
				sacking (6) -->					357		60333		15626.25	22231.38	86.7	86.3	69574.80	141	332.47
				Grand Total :					357		60333		15626.25	22231.38	86.7	86.3	69574.80	141	332.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager