

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : HASTINGS JUTE MILL

Monthly Spinning Efficiency Report From 02-MAY-24 to 31-MAY-24
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg	
												Theo	Actual					
16	HESSIAN WARP	33	A/D 4 1/4 (100)	8.50	8.70	568	56800	3800	4.53	839	0.3094	165168	137677	81.40	80	132125	5552	
Sub Group Tot & Average				8.50	8.70	568	56800				0.3094	165168	137677	81.40		132125	5552	
31	SACKING WARP	52	S/D 4 3/4 (120)	14.00	13.07	414	49680	3600	3.6	1000	0.5424	283582	211069	79.78	80	226874	-15805	
Sub Group Tot & Average				14.00	13.07	414	49680				0.5424	283582	211069	79.78		226874	-15805	
21	HESSIAN WARP	33	A/D 4 1/4 (110)	8.50	8.68	337	37070	3800	4.28	888	0.3396	114057	98622	84.63	85	96948	1674	
21	HESSIAN WARP	33	S/D 4 1/4 (110)	8.50	8.68	520	57200	3800	4.28	888	0.3444	177120	154296	84.69	85	150551	3745	
22	HESSIAN WEFT	36	A/D 4 1/4 (110)	9.00	9.50	188	20680	3700	4.18	885	0.3563	67528	57720	80.51	75	50644	7076	
22	HESSIAN WEFT	40	A/D 4 1/4 (110)	10.00	9.46	17	1870	3600	4	900	0.3304	6682	4840	76.92	75	5014	-174	
31	SACKING WARP	42	S/D 4 1/4 (100)	10.00	10.14	422	42200	3700	4	925	0.3688	154868	121911	77.93	80	123895	-1984	
31	SACKING WARP	42	S/D 4 1/4 (100)	10.50	9.89	1396	139600	3700	4.01	923	0.3845	556226	420445	80.22	80	444975	-24530	
31	SACKING WARP	52	S/D 4 1/4 (120)	13.00	12.86	781	93720	3600	3.75	960	0.5126	476969	376279	79.81	80	381574	-5295	
31	SACKING WARP	52	S/D 4 1/4 (100)	13.00	12.86	833	83300	3600	3.75	960	0.5111	422959	333508	79.74	80	338370	-4862	
31	SACKING WARP	52	S/D 4 3/4 (120)	13.00	12.86	497	59640	3600	3.75	960	0.5125	303534	239417	79.79	80	242825	-3408	
31	SACKING WARP	52	S/D 4 1/4 (110)	13.00	12.86	977	107470	3600	3.75	960	0.5115	546183	430578	79.74	80	436952	-6374	
31	SACKING WARP	52	S/D 4 3/4 (96)	13.00	12.81	261	25056	3600	3.75	960	0.5142	128350	100915	79.94	80	102677	-1762	
Sub Group Tot & Average				11.05	10.96	6229	667806					0.4260	2954476	2338531	80.36		2374425	-35894
36	SACKING WEFT	81	S/D 4 3/4 (120)	23.00	21.64	415	49800	3200	2.73	1172	1.0244	548193	399600	77.61	80	438552	-38952	
36	SACKING WEFT	81	S/D 4 3/4 (96)	23.00	21.59	161	15456	3200	2.73	1172	1.0297	170724	124660	77.76	80	136579	-11919	
Sub Group Tot & Average				23.00	21.62	576	65256					1.0271	718917	524260	77.68		575131	-50871
17	HESSIAN WEFT	34	A/D 4 1/4 (110)	8.50	9.50	292	32120	3800	4.53	839	0.3494	93232	87920	84.52	85	79239	8681	
Sub Group Tot & Average				8.50	9.50	292	32120					0.3494	93232	87920	84.52		79239	8681
21	HESSIAN WARP	33	S/D 4 1/4 (108)	8.50	8.70	284	30672	3800	4.45	854	0.3269	90798	78535	84.50	85	77186	1349	
Sub Group Tot & Average				8.50	8.70	284	30672					0.3269	90798	78535	84.50		77186	1349
Grand Total & Average				12.00	11.79	8363	902334					0.4864	4306173	3377992	80.98		3464980	-86988
Total Sprindale Run :			902334	Actual Prod. Per 100 Sprindale :			374.362	Target Prod. Per 100 Sprindale :			384.002							

